

# Process Sheet

[illegible]

Job Number: 

| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Photocopy bluefile and create labels per PPP D350-588-041 CHG003

2.0 PG PURCHASING

Comment: PURCHASING  
Issue P/O: 5492 C208101118 ①  
Description: D2445 Baggage Door  
Supplier: Delastek  
Ship to Delastek (1) D0588-041 label  
Certification of Conformity and process sheet from Delastek is required.

|     |       |          |
|-----|-------|----------|
| 3.0 | D2445 | Aft Door |
|-----|-------|----------|

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Aft Door

|     |   |   |
|-----|---|---|
| 4.0 | PACKAGING 1   | PACKAGING RESOURCE #1   |
|     |  |  |

Comment: PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure Certificate of Conformity & Process Sheet are attached

A horizontal strip at the bottom of the page containing a barcode on the left, the text "5.0 QC6" to its right, and "DIMENSIONAL CHECK" further right. There are handwritten marks above the text, including a checkmark and some numbers.

Comment: INSPECT WORK TO CURRENT STEP  
Inspect as per Dwg D2445.  
Audit process sheet.

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Thursday, 1/17/2008 3:35:59 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT DOOR ASSEMBLY

Job Number: 36868

Part Number: D350588041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2143

Bracket Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2143 Hinge Doubler

1394464

SP

7.0

D2144

Bracket Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2144 Hinge Doubler

1333883

SP

8.0

D2463

1/2" Seal



Comment: Qty.: 7.2500 f(s)/Unit Total : 7.2500 f(s)

Neoprene Seal

Pick: Assembly Kit

Qty Part Number Description Batch

1 D2463-0870 1/2" Foam Seal

1336852

SP

9.0

D2585

Latch Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2585 Latch Clamp

1336028

SP

10.0

D2586

Door Latch



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2586 Latch

1336854

SP

11.0

D2621

Latch Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Latch Plate

Pick: Assembly Kit

1332355

8/3/19 SP (1x)

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

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QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Thursday, 1/17/2008 3:35:59 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT DOOR ASSEMBLY

Job Number: 36868

Part Number: D350588041

Job Number:



Seq. #:

Machine Or Operation:

Description :

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
| 2   | D2621       | Latch Plate |       |

12.0 D28571 Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

| Qty | Part Number | Description         | Batch   |
|-----|-------------|---------------------|---------|
| 1   | D2857-1     | Lower Hinge Bracket | 1536855 |

SP

13.0 D28572 Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

| Qty | Part Number | Description         | Batch   |
|-----|-------------|---------------------|---------|
| 1   | D2857-2     | Upper Hinge Bracket | 1533943 |

SP

14.0 AN526C832R9 Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch   |
|-----|-------------|-------------|---------|
| 8   | AN526C832R9 | Screw       | M106918 |

SP

15.0 AN960JD8 Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch   |
|-----|-------------|-------------|---------|
| 8   | AN960JD8    | Washer      | M106918 |

SP

16.0 AN960JD10 Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch   |
|-----|-------------|-------------|---------|
| 2   | AN960JD10   | Washer      | M106552 |

SP

17.0 MS21042L08 Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

| Qty | Part Number | Description  | Batch   |
|-----|-------------|--------------|---------|
| 8   | MS21042L08  | Nut (or -08) | M106903 |

8/3/19 SP (X)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

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QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

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Drawing Name: AFT DOOR ASSEMBLY

Job Number: 36868

Part Number: D350588041

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 MS21042L3

Nut (or -3)

M106242

19.0

MS27039115

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 MS27039-1-15 Screw

M106576

8/3/19 SP (12)

20.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble all of the above parts as per Dwg D350-588

ml 08/03/19

21.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/03/19 (12)

22.0

D2150

Packer Doubler



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2150

Hinge Packer

36918

CL

23.0

D2151

Packer Doubler



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2151

Hinge Doubler

B36894

CL 8/3/200

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
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|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



Date: Thursday, 1/17/2008 3:35:59 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT DOOR ASSEMBLY

Job Number: 36868

Part Number: D350588041

Job Number:



Seq. #:

Machine Or Operation:

Description :

24.0

D2153

Door Prop



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2153 Gas Spring Assy 36848

25.0

D2154

Bracket, Stud



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2154 Stud Bracket 33886

26.0

D2237

Striker Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Striker Plate

Pick: Assembly Kit

Qty Part Number Description Batch  
2 D2237 Striker Plate B34304 B36847

27.0

D2461

Neoprene "D" Seal



Comment: Qty.: 7.2500 f(s)/Unit Total : 7.2500 f(s)

Neoprene "D" Seal

Pick: Kit Picking

Qty Part Number Description Batch  
1 D2461-0870 Neoprene 'D' Seal 34304

28.0

D2589

Keys, Key Chain



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2589 Keys, Key Chain 321887

29.0

D28581

Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2858-1 Lower Hinge Bracket B34310

# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
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| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Thursday, 1/17/2008 3:35:59 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT DOOR ASSEMBLY

Job Number: 36868

Part Number: D350588041

Job Number:



Seq. #:

Machine Or Operation:

Description :

30.0

D28582

Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2858-2

Upper Hinge Bracket

36628

*[Handwritten signature]*

31.0

AN526C832R8

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN526C832R8 Screw

M105576

*[Handwritten signature]*

32.0

AN526C1032R7

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN526C1032R7

Screw

M104394

*[Handwritten signature]*

33.0

AN960JD8

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Pick: Kit Picking

Qty Part Number

Description

Batch

16 AN960JD8

Washer

M106918

*[Handwritten signature]*

34.0

AN960JD10

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Pick: Kit Picking

Qty Part Number

Description

Batch

2 AN960JD10

Washer

M106552

*[Handwritten signature]*

35.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

18 MS20470AD4-5

Rivet

M104156

*[Handwritten signature]*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

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## Process Sheet

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Drawing Name: AFT DOOR ASSEMBLY

Job Number: 36868

Part Number: D350588041

Job Number:



Seq. #:

Machine Or Operation:

Description :

36.0

MS20426AD34

RIVET



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 MS20426AD3-4

Rivet

M102404

*[Handwritten signature]*

37.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

Pick: Kit Picking

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

M106883

*[Handwritten signature]*

38.0

MS270390811

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 MS27039-0811 Screw

M104427

*[Handwritten signature]*

39.0

MS21042L08

Nut



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Nut

Pick: Kit Picking

Qty Part Number

Description

Batch

10 MS21042L08

Nut (or -08)

M106903

*[Handwritten signature]* 8/3/25 (1)

40.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*[Handwritten signature]* 08/03/25 (x)

41.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 42

*[Handwritten signature]* Rev D

*[Handwritten signature]* 08/03/25 (x)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

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QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

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## Process Sheet

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Drawing Name: AFT DOOR ASSEMBLY

Job Number: 36868

Part Number: D350588041

Job Number:



Seq. #:

Machine Or Operation:

Description :

42.0

QC21

FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

08/03/26

Job Completion



08/03/26

# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

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QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

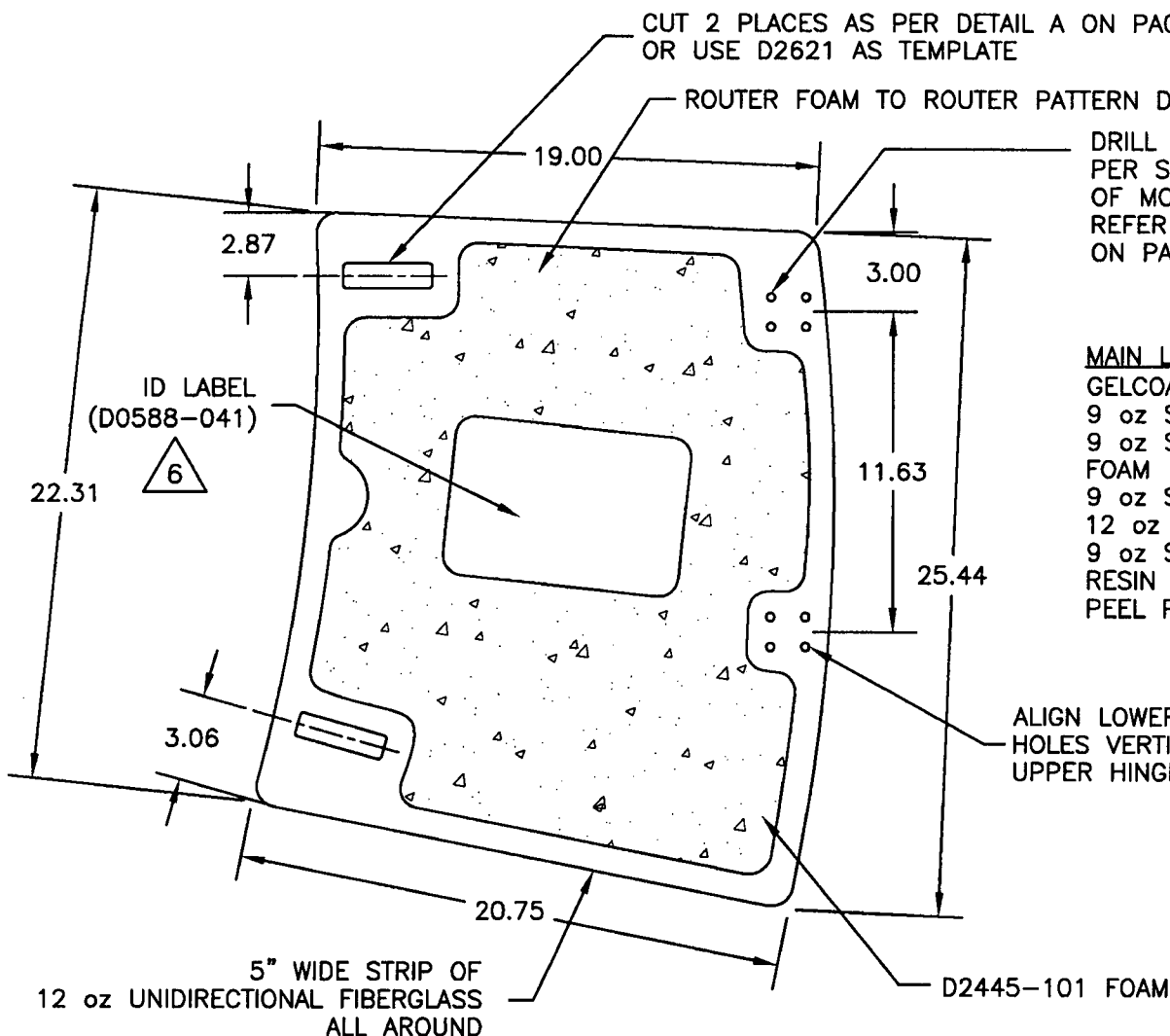


**DART**

|                               |                                |  |                        |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN<br><b>JB</b>           | DRAWN BY<br><b>CB</b>          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br><b>D2445</b>                              | REV. D<br>SHEET 1 OF 2 |
| DATE<br><b>06.06.09</b>       |                                | TITLE<br><b>AFT BAGGAGE DOOR</b>                         | SCALE<br><b>1:7</b>    |
| <b>A</b>                      | <b>97.07.15</b>                | <b>NEW ISSUE</b>   |                        |
| <b>B</b>                      | <b>02.01.24</b>                | <b>ADD D2621; D2445-101</b>                              |                        |
| <b>C</b>                      | <b>04.02.09</b>                | <b>REMOVE D2621; UPDATE NOTES</b>                        |                        |
| <b>D</b>                      | <b>06.06.09</b>                | <b>ADD DIMENSIONS TO PERIMETER</b>                       |                        |

**RELEASED**06.11.13 *[Signature]*CUT 2 PLACES AS PER DETAIL A ON PAGE 2  
OR USE D2621 AS TEMPLATE

ROUTER FOAM TO ROUTER PATTERN DT8035

DRILL 8 HOLES  $\varnothing 0.171$   
PER SCRIBE LINES  
OF MOLD DT8036 OR  
REFER TO DETAIL B  
ON PAGE 2**MAIN LAYUP**GELCOAT #GEL 944W005  
9 oz SATIN  
9 oz SATIN  
FOAM  
9 oz SATIN  
12 oz UNIDIRECTIONAL  
9 oz SATIN  
RESIN  
PEEL PLYALIGN LOWER HINGE  
HOLES VERTICALLY WITH  
UPPER HINGE HOLES**NOTES:**

- 1) USE MOLD DT8036 FOR DOOR LAYUP. TRIM AND DRILL PER DT8619
- 2) RESIN: DERAKANE 411/510A40/470-36
- 3) FOAM: 3/8" A500 CORE CELL OR DMVYCELL OR AIREX OR KLEGECELL R-75
- 4) FIBRE: 9.7 oz 7781 WEAVE "S" GLASS ("9 oz SATIN")  
12 oz UNIDIRECTIONAL FIBERGLASS ("12 oz UNIDIRECTIONAL")
- 5) BOND FOAM CORE TO LAMINATE USING POLYBOND B46F
- 6) LAMINATE LABEL USING SURFACE VEIL AND EPOXY RESIN.
- 7) LAMINATE PER DART QSI 006 4.0
- 8) LAMINATION SCHEDULE PER THIS DRAWING
- 9) FINISH INSIDE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S
- 10) ALL DIMENSIONS ARE IN INCHES
- 11) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

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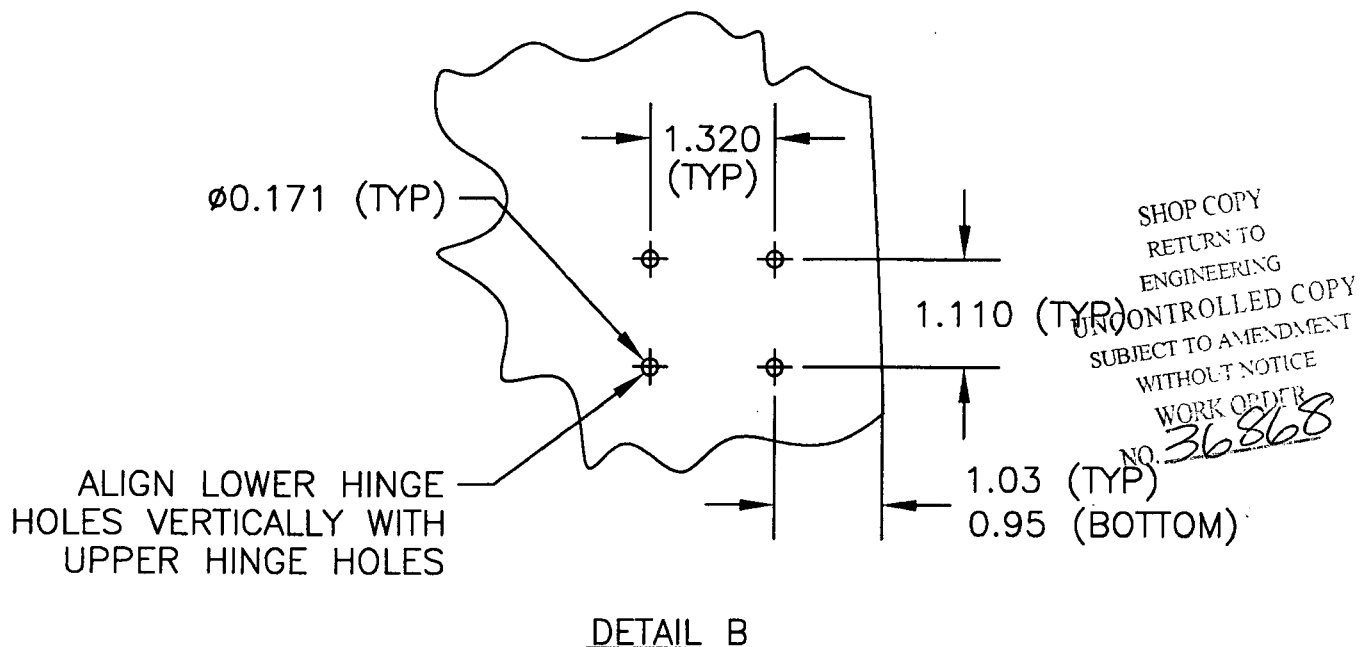
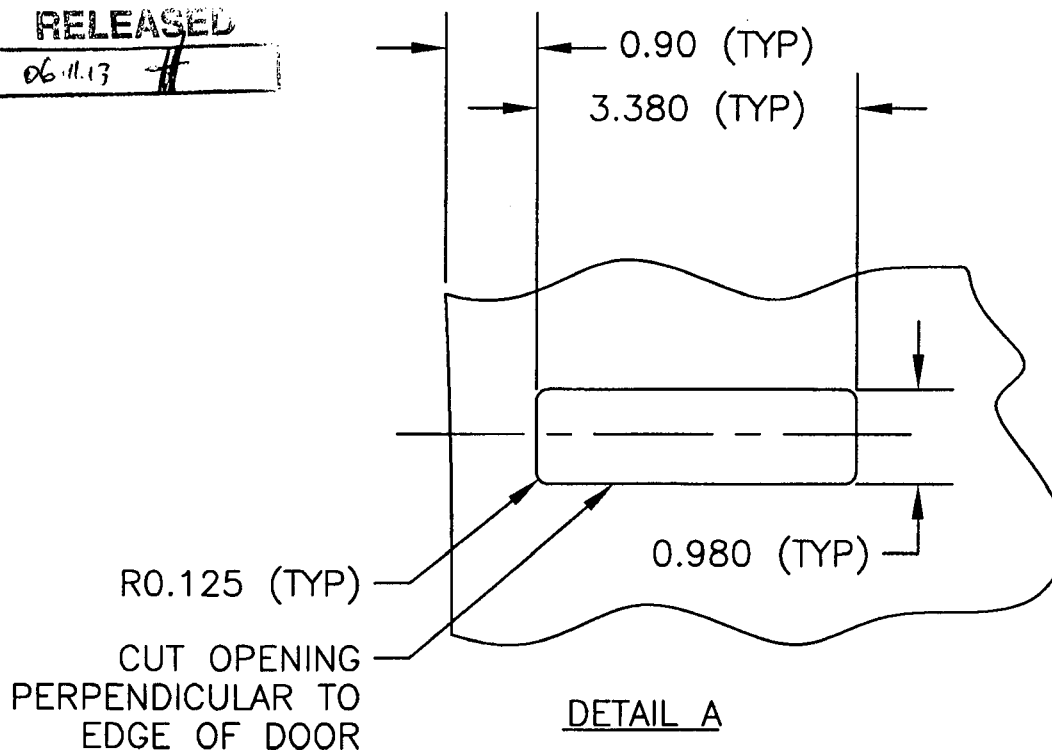
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|                        |                         |   |                        |
|------------------------|-------------------------|---|------------------------|
| DESIGN<br>JB           | DRAWN BY<br>CB          | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>[Signature] | APPROVED<br>[Signature] | DRAWING NO.<br>D2445                              | REV. D<br>SHEET 2 OF 2 |
| DATE<br>06.06.09       |                         | TITLE<br>AFT BAGGAGE DOOR                         | SCALE<br>1:2           |

RELEASED  
06.11.13 [Signature]



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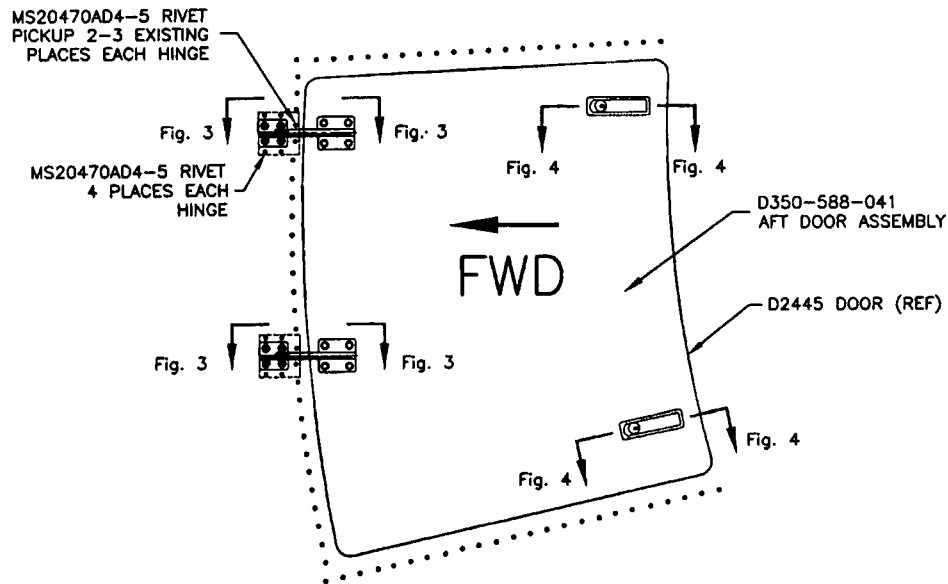


Figure 2: Baggage Door Outside View

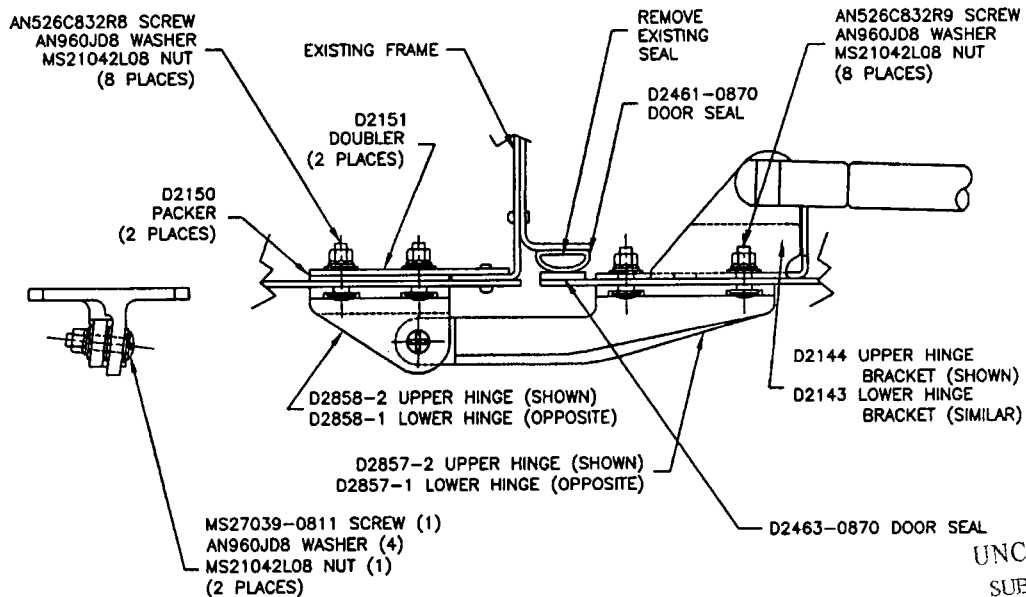


Figure 3: Hinge Detail

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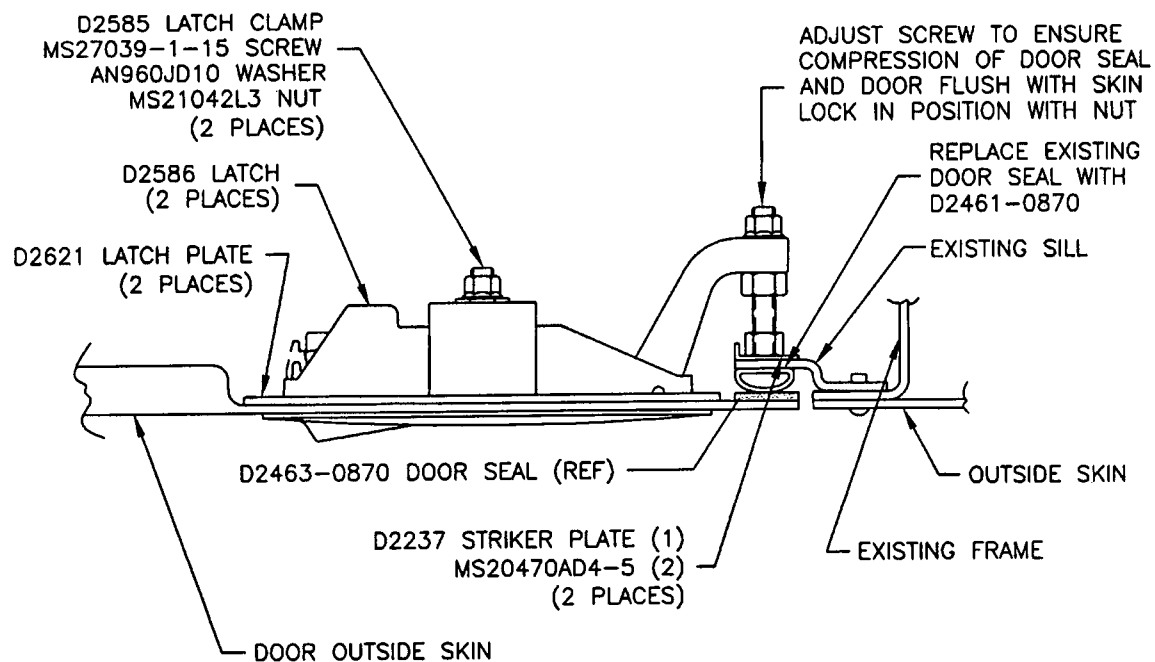


Figure 4: Latch Section

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Revision: D  
Date: 02.01.17



DELASTEK COMPOSITES INC.  
2699, 5ième Avenue  
Local 14, PORTE -A-  
Grand-Mère, Québec G9T 5K7  
Can \*\*Fax (819) 533-3494 \*\*

# PACKING SLIP CERTIFICATE OF COMPLIANCE

|            |       |
|------------|-------|
| Invoice #  | 12510 |
| Customer # | DART  |

Telephone: (819) 533-5788

Warehouse: MAIN

Bill to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Telephone: 613-632-5200

Contact: Linda Lacelle

| Ship via     |            | F.O.B.        |                | Terms   |            | Salesperson              |  |
|--------------|------------|---------------|----------------|---|------------|--------------------------|--|
| PURO COLLECT |            | Origin        |                | Net30 days  |            | Claude Lessard, ext. 233 |  |
| Ship date    | Order Date | Our PO #      | Order by       |   | Your PO #  | GST/PST #                |  |
| 17/03/2008   | 18/01/2008 | 5649          | Chantal Lavoie |   | PO00005492 |                          |  |
| Order Qty    | B.O. Qty   | Current Ship. | Item #         | Item Description  |            |                          |  |
| 1            | 0          | 1             | DKC134-0013    | D350-588-041 Aft Baggage Door (D2445) B36867<br>Drawing N° : D2445 Rév.: D<br>Job: 42577<br>U de M : Each |            |                          |  |
| 1            | 0          | 1             | DKC134-0013    | D350-588-041 Aft Baggage Door (D2445) B36868<br>Drawing N° : D2445 Rév.: D<br>Job: 42578<br>U de M : Each |            |                          |  |

*It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.*

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.

Accepted by:

Quality department

AQ-357

Mercredi, 2008-01-23 16:17:26

Auteur: Marc Dubé

## Feuille de Procédé

nt : DART Dart Aerospace Ltd.  
 numéro Job : 42578  
 numéro Soumission : 2017  
 numéro B.A. :  
 te fois : 2008-01-23 No. B.V. :  
 ht Rev. : NC  
 m. fois : - - Type :  
 précédente : 42577



Nom Dessin : AFT BAGGAGE DOOR D2445  
 Numéro Article : DKC134-0013  
 Numéro Dessin : D2445  
 Projet Numéro : DKC134  
 Révision dessin : D  
 Matériel : Fibre 7781 et Résine 411-350  
 Date Due : 2008-01-30 Qté: 1 UdM: UNITE

rit par :  
 rifié & Approuvé par :  
 mmentaires : N° de pièce Dart Aerospace: D2445  
 N° Delastek Composites: DKC134-0013  
 N° de projet Delastek: DK-362

Process Sheet Rév.: 09 Clarification des opération de mélange et  
 application de primer

Produit additionnel

numéro Job:




| # Séq.:   | Machine ou Opération: | Description :                |
|---|-----------------------|------------------------------|
| 1.0   | AC0303                | Frekote 44NC                 |
| Commentair Qty.: 0.020 GALLON(s)/Unit Total : 0.020 GALLON(s)<br>Frekote 44NC |                       |                              |
| 2.0   | PRÉPARATION 3         | PRÉPARATION DU MATÉRIEL DART |



Commentair Setup: 0.00Hrs/ Run: 5.0000Hrs Total Run : 5.0000Hrs  
 PRÉPARATION DU MATÉRIEL DART

Faire la préparation du moule N° DT-8036 à l'aide de Frekote 44NC et laisser sécher pendant 3 heures selon  
 le QSI-006.

Date: \_\_\_\_\_ Heure Début: \_\_\_\_\_ Heure Fin: \_\_\_\_\_ Sceau: 

3.0 AAC0273 Gel Coat Blanc N° Gel 944W005

Commentair Qty.: 0.200 GALLON(s)/Unit Total : 0.200 GALLON(s)  
 Gel Coat Blanc N° Gel 944W005

N° de Lot: 1-6532-1

4.0 AAC0275 Catalyst N° DDM-9

Commentair Qty.: 0.0320 PINTE(s)/Unit Total : 0.0320 PINTE(s)  
 Catalyst N° DDM-9

N° de Lot: 1-6270-1

atq: Mercredi, 2008-01-23 16:17:26  
utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.  
Numéro Job: 42578

Nom Dessin: AFT BAGGAGE DOOR D2445  
Numéro Article: DKC134-0013

Numéro Job:



| # Séq.: | Machine ou Opération: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |        |         |
|-----|--------|---------|
| 5.0 | AC0260 | Acetone |
|-----|--------|---------|

Commentair Qty.: 0.125 KILOGRAMME(s)/Unit Total : 0.125 KILOGRAMME(s)

Acetone

|     |               |                              |
|-----|---------------|------------------------------|
| 6.0 | PRÉPARATION 3 | PRÉPARATION DU MATÉRIEL DART |
|-----|---------------|------------------------------|



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs  
PRÉPARATION DU MATÉRIEL

Faire la préparation du matériel :

Dans une quantité de 0.2 gallon de Gel Coat N° 944W005 ajouter 2% de Catalyst N° DDM-9 et diluer à l'aide de 10% D'acétone.

Date: 27-02-08 Sceau:  Temps Début: 3:50 Temps Fin: 4:00

|     |           |                         |
|-----|-----------|-------------------------|
| 7.0 | GEL COAT. | APPLICATION DE GEL COAT |
|-----|-----------|-------------------------|



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs  
APPLICATION DE GEL COAT

À l'aide d'un fusil à peinture appliquer une couche entre 15 et 20 millièmes de Gel Coat sur le moule N° DT8036 et laisser sécher pendant un minimum de 12 heures avant de faire le lay-up, mais ne pas dépasser 24 heures de séchage selon l'instruction de travail N° Tec-70.

Note: Le gel coat ne doit contenir aucun "airdry" ni aucune cire. Et le temp de séchage est important afin d'éviter d'avoir des défauts de surface, et afin d'éviter que le tissu ne vienne marquer au travers du Gel Coat ainsi que d'éviter d'avoir un rétrécissement.

Autocontrôle de fabrication. ( Visuel du Gel Coat )

Date: 27-02-08 Sceau:  Temps Début: 4:00 Temps Fin: 4:15

|     |        |                                 |
|-----|--------|---------------------------------|
| 8.0 | AC0409 | Tissu à délaminer Release ply B |
|-----|--------|---------------------------------|

Commentair Qty.: - 1.52 VERGE(s)/Unit Total : 1.52 VERGE(s)  
Tissu à délaminer Release ply B

|     |        |                        |
|-----|--------|------------------------|
| 9.0 | AC0407 | Wrightlon 5200 Bleu P3 |
|-----|--------|------------------------|

Commentair Qty.: 3.33 VERGE(s)/Unit Total : 3.33 VERGE(s)  
Wrightlon 5200 Bleu P3

|      |        |                                     |
|------|--------|-------------------------------------|
| 10.0 | AC0408 | Feutre de drainage N° Airweave N 10 |
|------|--------|-------------------------------------|

Commentair Qty.: 2.78 VERGE(s)/Unit Total : 2.78 VERGE(s)  
Feutre de drainage N° Airweave N 10

# Feuille de Procédé

Client: DART Dart Aerospace Ltd.  
 Numéro Job: 42578

Nom Dessin: AFT BAGGAGE DOOR D2445  
 Numéro Article: DKC134-0013

Numéro Job: 

# Séq.: Machine ou Opération: Description :

11.0 AC0752 Stretchlon 200 poche à vide Vert

Commentair Qty.: 2.00 PIED(s)/Unit Total: 2.00 PIED(s)  
 Stretchlon 200 poche à vide Vert

12.0 AAC0326 9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish

Commentair Qty.: 2.0 VERGE(s)/Unit Total: 2.0 VERGE(s)  
 9.7 oz 7781 Weave "S" glass #FG-778150-125Y

N° de Lot: 1-6494-1

13.0 AAC0443 Fiberglass 12 oz Unidirectional

Commentair Qty.: 0.33 VERGE CAR(s)/Unit Total: 0.33 VERGE CAR(s)  
 Fiberglass 12 oz Unidirectional

N° de Lot: 1-6258-1

14.0 AC0098 Ruban à gommer jaune #: T/IAT-200Y

Commentair Qty.: 1.2500 RL(s)/Unit Total: 1.2500 RL(s)  
 Ruban à gommer jaune #: T/IAT-200Y

15.0 PRÉPARATION 3 PRÉPARATION DU MATÉRIEL DART



Commentair Setup: 0.00Hrs/ Run: 20.0000Hrs Total Run: 20.0000Hrs  
 PRÉPARATION DU MATÉRIEL DART


Tailler le matériel, selon les différents patrons de découpe comme suit:

4 plis de tissus de 9.7 oz.  
 1 pli de 12 oz. pour tout le contour de la pièce par 5" de large.

3 fois le sac à vide Stretchlon 200.  
 3 fois le film perforé P-3  
 3 fois le feutre de drainage  
 2 fois le tissu à délaminer ( non nécessaire lors du bagging du core ).

Appliquer le ruban jaune tout le tour du stretchlon 200 en laissant le papier sur le coté non en contact avec le sac à vide.

Afin d'accélérer le processus de taillage, tailler les plis de 9.7 oz. tous en même temps, en les superposant les uns sur les autres.

Date: 28-01-08 Heure Début: 8:20 Heure Fin: 8:40 Sceau: 

16.0 AAC0275 Catalyst N° DDM-9

Commentair Qty.: 0.0120 PINTE(s)/Unit Total: 0.0120 PINTE(s)  
 Catalyst N° DDM-9

N° de Lot: 1-6290-1



ate: Mercredi, 2008-01-23 16:17:26  
utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.  
Numéro Job: 42578

Nom Dessin: AFT BAGGAGE DOOR D2445  
Numéro Article: DKC134-0013

Numéro Job:



# Séq.: Machine ou Opération: Description :

17.0 AAC0324 Résine (411B7530) 411-350 promo. 75min.

Commentaire Qty.: 0.359 KILOGRAMME(s)/Unit Total: 0.359 KILOGRAMME(s)  
Résine (411B7530) 411-350 promo. 75min.

N° de Lot: 1-19847-1

18.0 PRÉPARATION 3 PRÉPARATION DU MATÉRIEL DART



Commentaire Setup: 0.00Hrs/ Run: 5.0000Hrs Total Run: 5.0000Hrs  
PRÉPARATION DU MATÉRIEL DART

Faire la préparation de la résine selon les quantité requises, mix ratio 2% de catalyst N° DDM-9 par quantité de résine N° 411-350.

Date: 28-02-08 Heure Début: 3:35 Heure Fin: 3:40 Sceau:

19.0 LAMINAGE. LAMINAGE PIÈCE DART



Commentaire Setup: 0.00Hrs/ Run: 15.0000Min Total Run: 0.2500Hrs  
LAMINAGE PIÈCE DART

À l'aide d'un rouleau 2" dia. appliquer une couche de résine N° 411-350 sur le moule N° DT 8036 et ensuite imbibier un plis de tissu 9.7 oz.

Recommencer l'opération pour le deuxième pli.

Date: 28-02-08 Heure Début: 3:40 Heure Fin: 3:55 Sceau:

20.0 POCHÉ À VIDE 1 FAIRE LA POCHÉ À VIDE



Commentaire Setup: 0.00Hrs/ Run: 15.0000Hrs Total Run: 15.0000Hrs  
FAIRE LA POCHÉ À VIDE

Faire la poche à vide en appliquant les composantes dans l'ordre ui suit:

- 1- Tissu à délaminer.
- 2- Film Perforé P-3.
- 3- Feutre de drainage
- 4- Sac à vide Stretchlon 200

Laisser sécher pendant 4 heures minimum.

Date: 28-02-08 Heure Début: 3:55 Heure Fin: 4:05 Sceau:

Curing début: 3:40 Curing Fin: \_\_\_\_\_

Date: Mercredi, 2008-01-23 16:17:26  
Utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.  
Numéro Job: 42578

Nom Dessin: AFT BAGGAGE DOOR D2445  
Numéro Article: DKC134-0013

Numéro Job:



# Séq.: Machine ou Opération: Description :

21.0 AAC0275 Catalyst N° DDM-9

Commentair Qty.: 0.0042 PINTE(s)/Unit Total: 0.0042 PINTE(s)  
Catalyst N° DDM-9

N° de Lot: 1-6270-1

22.0 AAC0324 Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 0.120 KILOGRAMME(s)/Unit Total: 0.120 KILOGRAMME(s)  
Résine (411B7530) 411-350 promo. 75min.

N° de Lot: 1-19745-2

23.0 PRÉPARATION 3 PRÉPARATION DU MATÉRIEL DART



Commentair Setup: 0.00Hrs/ Run: 5.0000Hrs Total Run: 5.0000Hrs  
PRÉPARATION DU MATÉRIEL DART

Faire la préparation de la résine selon les quantités requise, mix ratio 2% de catalyst N° DDM-9 par quantité de résine N° 411-350, Imbiber toutes les surfaces du Foam Core.

Laisser sécher pendant 1 heure.

Date: 25-02-08 Heure Début: 8:35 Heure Fin: 8:50 Sceau:

24.0 AAC0452 Polybond B46F

Commentair Qty.: 0.045 KIT(s)/Unit Total: 0.045 KIT(s)  
Polybond B46F

N° de Lot: 1-6329-1

25.0 DKC134-0029 Foam Core N° D2445-101 ( Pour AFT Baggage Door )

Commentair Qty.: 1 UNITE(s)/Unit Total: 1 UNITE(s)  
Foam Core N° D2445-101 ( Pour AFT Baggage Door ) 1-19230-2

26.0 ASSEMBLAGE 3 ASSEMBLAGE GÉNÉRALE DART



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run: 0.2500Hrs  
ASSEMBLAGE GÉNÉRALE DART

Retirez le bagging.

Appliquer une couche de polybond B46F à l'endos du foam core N° DKC134-0029 et positionner le foam sur le moule selon le dessin et selon les lignes de positionnement prévues à cet effet.

Date: 3-3-08 Heure Début: 10:35 Heure Fin: 10:50 Sceau:

Date: Mercredi, 2008-01-23 16:17:26  
Utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.  
Numéro Job: 42578

Nom Dessin: AFT BAGGAGE DOOR D2445  
Numéro Article: DKC134-0013

Numéro Job:



| # Séq.: | Machine ou Opération: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|      |                |                       |
|------|----------------|-----------------------|
| 27.0 | POCHE À VIDE 1 | FAIRE LA POCHE À VIDE |
|------|----------------|-----------------------|





Commentaire Setup: 0.00Hrs/ Run: 10.0000Hrs Total Run : 10.0000Hrs  
FAIRE LA POCHE À VIDE

Faire la poche à vide en appliquant les composantes dans l'ordre suivant:

- 1- Film Perforé P-3.
- 2- Feutre de drainage
- 3- Sac à vide Stretchlon 200.

Laisser sécher pendant 2 heures minimum.

Date: 3-3-08 Heure Début: 10:50 Heure Fin: 11:00 Sceau:  

Curing Début: 10:35 Curing Fin: 4:00

|      |         |                   |
|------|---------|-------------------|
| 28.0 | AAC0275 | Catalyst N° DDM-9 |
|------|---------|-------------------|

Commentaire Qty.: 0.0136 PINTE(s)/Unit Total : 0.0136 PINTE(s)  
Catalyst N° DDM-9

N° de Lot: 1-6270-1

|      |         |   |
|------|---------|---|
| 29.0 | AAC0324 | Résine (411B7530) 411-350 promo. 75min. |
|------|---------|---|

Commentaire Qty.: 0.360 KILOGRAMME(s)/Unit Total : 0.360 KILOGRAMME(s)  
Résine (411B7530) 411-350 promo. 75min.


N° de Lot: 1-19847-1

|      |               |                              |
|------|---------------|------------------------------|
| 30.0 | PRÉPARATION 3 | PRÉPARATION DU MATÉRIEL DART |
|------|---------------|------------------------------|



Commentaire Setup: 0.00Hrs/ Run: 5.0000Hrs Total Run : 5.0000Hrs  
PRÉPARATION DU MATÉRIEL DART

Faire la préparation de la résine selon les quantités requises, mix ratio 2% de catalyst N° DDM-9 par quantité de résine N° 411-350.

Date: 5-3-08 Heure Début: 3:45 Heure Fin: 3:50 Sceau: 

|      |           |                     |
|------|-----------|---------------------|
| 31.0 | LAMINAGE. | LAMINAGE PIÈCE DART |
|------|-----------|---------------------|



Commentaire Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs  
LAMINAGE PIÈCE DART

Faire le laminage d'un pli de 9.7 oz.

Faire le laminage du plis de tissu 12 oz. tout le tour de la porte en prenant bien soin que les deux bandes

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.  
Numéro Job: 42578

Nom Dessin: AFT BAGGAGE DOOR D2445  
Numéro Article: DKC134-0013

Numéro Job:



# Séq.: Machine ou Opération: Description :

allant dans le coin droit en bas se superposent

Faire le laminage du dernier pli de 9.7 oz.

Date: 5-3-08 Heure Début: 3:50 Heure Fin: 4:15 Sceau:



32.0

POCHE À VIDE 1

FAIRE LA POCHE À VIDE



Commentaire Setup: 0.00Hrs/ Run: 10.0000Hrs Total Run : 10.0000Hrs  
FAIRE LA POCHE À VIDE

Faire la poche à vide en appliquant les composantes dans l'ordre suivant:

- 1- Tissu à délaminer.
- 2- Film perforé P-3.
- 3- Feutre de drainage
- 4- Sac à vide Stretchlon 200.

Laisser sécher pendant 4 heures minimum.

Date: 5-3-08 Heure Début: 4:15 Heure Fin: 4:25 Sceau:



Curing Début: 3:50 Curing Fin: 8:00

33.0

DÉMOULAGE 1

DÉMOULAGE PIÈCE DART



Commentaire Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.0833Hrs  
DÉMOULAGE PIÈCE DART

Démouler la pièce en faisant bien attention de ne pas abimer les coins et les " edges ".

Date: 6-3-08 Heure Début: 9:45 Heure Fin: 9:50 Sceau:



34.0

TRIMAGE 3

TRIMAGE COMPOSITES DART



Commentaire Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs  
TRIMAGE COMPOSITES DART

À l'aide du gabarit N°DT 8619 trimer la pièce en utilisant un router muni d'un couteau 1/4" et d'un " Bushing " 1/16" de mur.

Percer les " Latch " et les trous de peinture selon le dessin N° D2445.

Date: 6-3-08 Heure Début: 11:00 Heure Fin: 11:30 Sceau:



ate: Mercredi, 2008-01-23 16:17:26  
utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.  
Numéro Job: 42578

Nom Dessin: AFT BAGGAGE DOOR D2445  
Numéro Article: DKC134-0013

Numéro Job:



# Séq.: Machine ou Opération: Description :

35.0 AAC0062 Label N° D0588-041

Commentair Qty.: 1 UNITE(s)/Unit Total : 1 UNITE(s)  
Label N° D0588-041

36.0 AAC0444 Surface Veil

Commentair Qty.: 0.07 VERGE CAR(s)/Unit Total : 0.07 VERGE CAR(s)  
Surface Veil

37.0 AAC0501 Résine Mia-Poxy

Commentair Qty.: 0.007 GALLON(s)/Unit Total : 0.007 GALLON(s)  
Résine Mia-Poxy

38.0 AAC0502 Durcisseur 95 Pour Résine Mia-Poxy

Commentair Qty.: 0.007 PINTE(s)/Unit Total : 0.007 PINTE(s)  
Durcisseur 95 Pour Résine Mia-Poxy

39.0 FAB GÉNÉRALE 3 FABRICATION GÉNÉRALE DART



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs  
FABRICATION GÉNÉRALE DART

Coller le abel N° D0588-041 selon les séquences suivantes:

- 1- Surface Veil
- 2- Label
- 3- Surface Veil

Laisser scher pendant 4 heures.

Date: 10 mai 08 Heure Début: 8:45 Heure Fin: 9:05 Sceau:



40.0 AC0058 Polysoft 1.3 kg # 003012 Sikkens

Commentair Qty.: 0.025 UNITE(s)/Unit Total : 0.025 UNITE(s)  
Polysoft 1.3 kg # 003012 Sikkens

N° de Lot: 1-6284-1

41.0 AC0059 Durcisseur Polysoft #004009 Sikkens

Commentair Qty.: 0.020 UNITE(s)/Unit Total : 0.020 UNITE(s)  
Durcisseur Polysoft #004009 Sikkens

42.0 FINITION 3 FINITION PIÈCE DART



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs  
FINITION PIÈCE DART

Faire les réparation de finition s'il y a lieu à l'aide du Sikkens.

Date: 11 mai 08 Heure Début: 12:35 Heure Fin: 12:55 Sceau:



Date: Mercredi, 2008-01-23 16:17:26

Utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART : Dart Aerospace Ltd.

Nom Dessin: AFT BAGGAGE DOOR D2445

Numéro Job: 42578

Numéro Article: DKC134-0013

Numéro Job:



# Séq.: Machine ou Opération: Description :

43.0 AAC0683 Dupont Primer N° 7704S

Commentair Qty.: 0.0280 UNITE(s)/Unit Total : 0.0280 UNITE(s)

Dupont Primer N° 7704S N° de Lot: 1-6440-1

44.0 AAC0685 Dupont Activator - Reducer Chromabase N° 7775S

Commentair Qty.: 0.0283 UNITE(s)/Unit Total : 0.0283 UNITE(s)

Dupont Activator - Reducer Chromabase N° 7775S

45.0 PRÉPARATION 3 PRÉPARATION DU MATÉRIEL DART

Commentair Setup: 0.00Hrs/ Run: 60.0000Min Total Run : 1.0000Hrs  
Préparation du matérielNettoyage Qty 1 MAR 07 2008  
Nettoyage Qty 1 12/03/08

Bien brasser les contenants servant à faire le mélange du primer gris N° 7704S et ensuite faire le mélange selon les directives suivantes:

Inscrire la température ambiante.

Température: 69 °F 70°F

60° - 70°F Chromabase 7765S Acticator-Reducer N° de Lot: \_\_\_\_\_

70° - 80°F Chromabase 7775S Acticator-Reducer N° de Lot: 1-6473-1

80° - 90°F Chromabase 7785S Acticator-Reducer N° de Lot: \_\_\_\_\_

90° - 100°F Chromabase 7795S Acticator-Reducer N° de Lot: \_\_\_\_\_

Date: MAR 07 2008

Sceau:



12/03/08



46.0 PEINT/PRIMER2

PEINTURE / PRIMER DART

Commentair Setup: 0.00Hrs/ Run: 20.0000Min Total Run : 0.3333Hrs  
PEINTURE / PRIMER DART

Appliquer deux couches de primer Dupont N° 7704S selon les instructions du manufacturier, en prenant bien soin de faire un léger sablage entre les deux couches à l'aide de papier sablé grit 220.

MAR 07 2008

Date: \_\_\_\_\_ Heure Début: \_\_\_\_\_ Heure Fin: \_\_\_\_\_ Sceau:



47.0 INSPECTION 3

INSPECTION PIÈCE DART

Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs  
INSPECTION PIÈCE DART

Faire l'inspection selon le dessin N° D2445.